

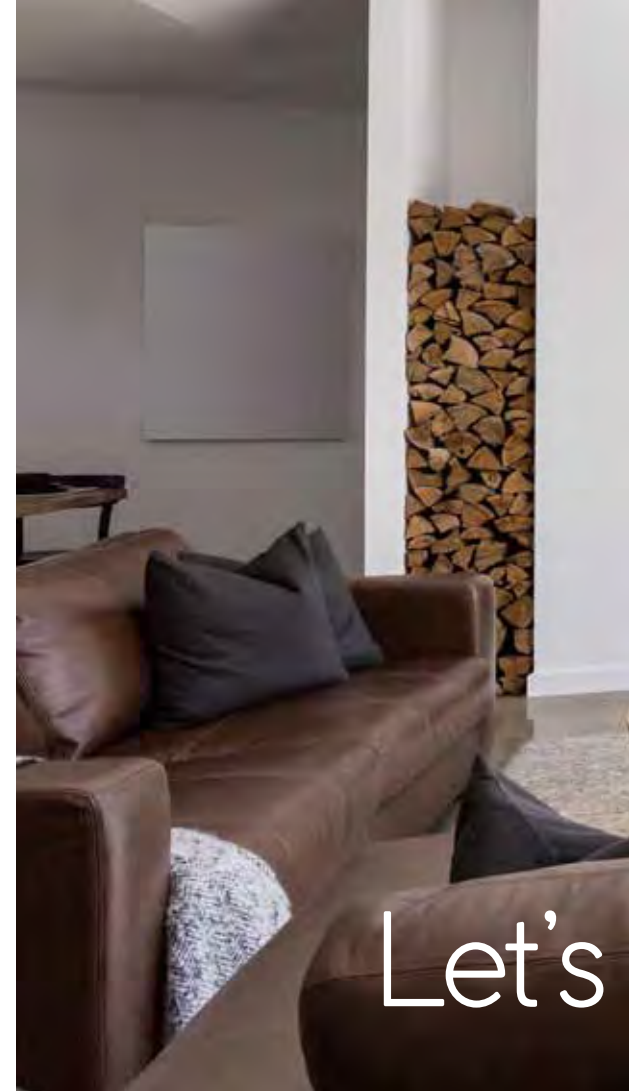
BI-FOLD, FRENCH & PATIO DOORS



the lifestyle collection

# Contents

|                            |    |
|----------------------------|----|
| Let's bring the outside in | 3  |
| The sustainable choice     | 4  |
| The grey revolution        | 6  |
| A secure choice            | 8  |
| Styles to suit your home   | 10 |
| Bi-fold doors              | 12 |
| Aluminium bi-fold doors    | 18 |
| French doors               | 24 |
| Flush French doors         | 30 |
| Patio doors                | 32 |
| Colour your world          | 40 |
| Peace of mind              | 43 |



▲  
Syncro sliding patio door  
in Anthracite Grey

Front cover image:  
Syncro sliding patio door  
in White



# bring the outside in...

Because your home makes a personal statement about you, we know that you want it to look its best. The Lifestyle range of bi-fold, french and patio doors will transform, modernise and add value to your home, whilst you see the benefits of a lighter, brighter environment and enjoy the feeling of more space.

A versatile choice of styles and colours mean your doors will complement the existing design of your home, providing a smooth transition between indoors and outdoors. Whether you want maximum opening width, traditional french elegance or smooth, simple lines, nothing makes a better impression than a beautifully crafted, Lifestyle door.



# The sustainable choice

## Made & Recycled in the UK

For many years, PVC-U windows and doors have been recognised as the durable, low maintenance and energy efficient option. Now, thanks to recent advances in recycling, PVC-U windows and doors are the first choice material for sustainability too. It means that choosing to buy your PVC-U windows and doors from us is good for your home, your pocket and the environment.

### **‘A’ rated for sustainability**

Eurocell, which manufactures all of the PVC-U components used in our windows and doors, is at the forefront of sustainable developments in the PVC-U industry. The company recycles over 3 million waste window frames per year which would otherwise go to landfill. The material is used to manufacture brand new windows, for closed-loop material sustainability.

## Re-useable and recyclable for hundreds of years

Research has shown that 95% of 'post-consumer' or end-of-life PVC-U windows can be recycled. The official product life for a PVC-U window or door of up to 35 years (BRE) and they can be recycled up to 10 times meaning 350 years of re-use with minimal impact on the environment.

## Environmentally responsible component supplier

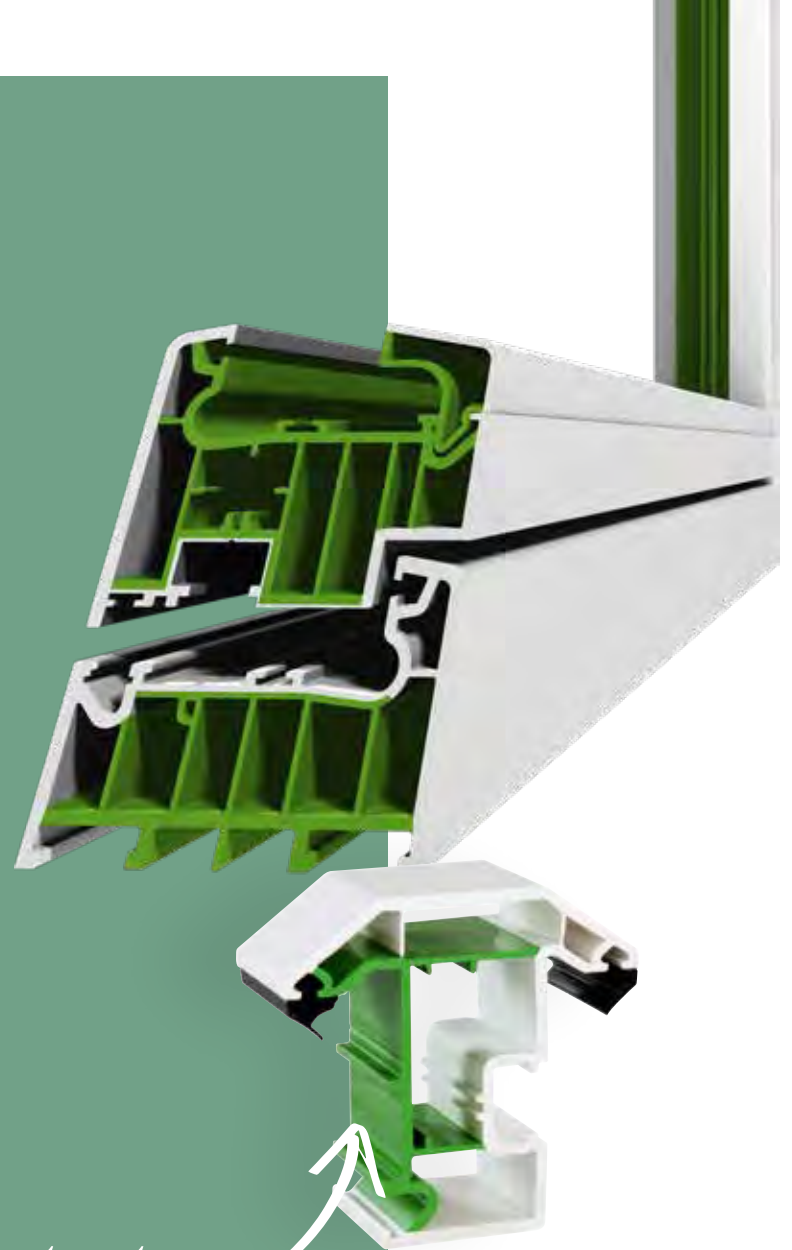
Eurocell, which manufactures all of the PVC-U components used in our windows and doors, is at the forefront of sustainable developments in the PVC-U industry.

The company recycles waste window frames which would otherwise go to landfill. The material is used to manufacture brand new windows, for closed-loop material sustainability.

Our windows and doors represent a genuine sustainable option. Not only because they help reduce CO2 emissions, but also because PVC-U is a fully recyclable material. Each year, tens of thousands of tonnes of PVC-U are recycled, minimising impact on landfill waste sites.

*made with  
recycled content*

Coloured content shown for illustrative purposes.



Sustainability awards won by our  
PVC-U profiles partner Eurocell



NEW

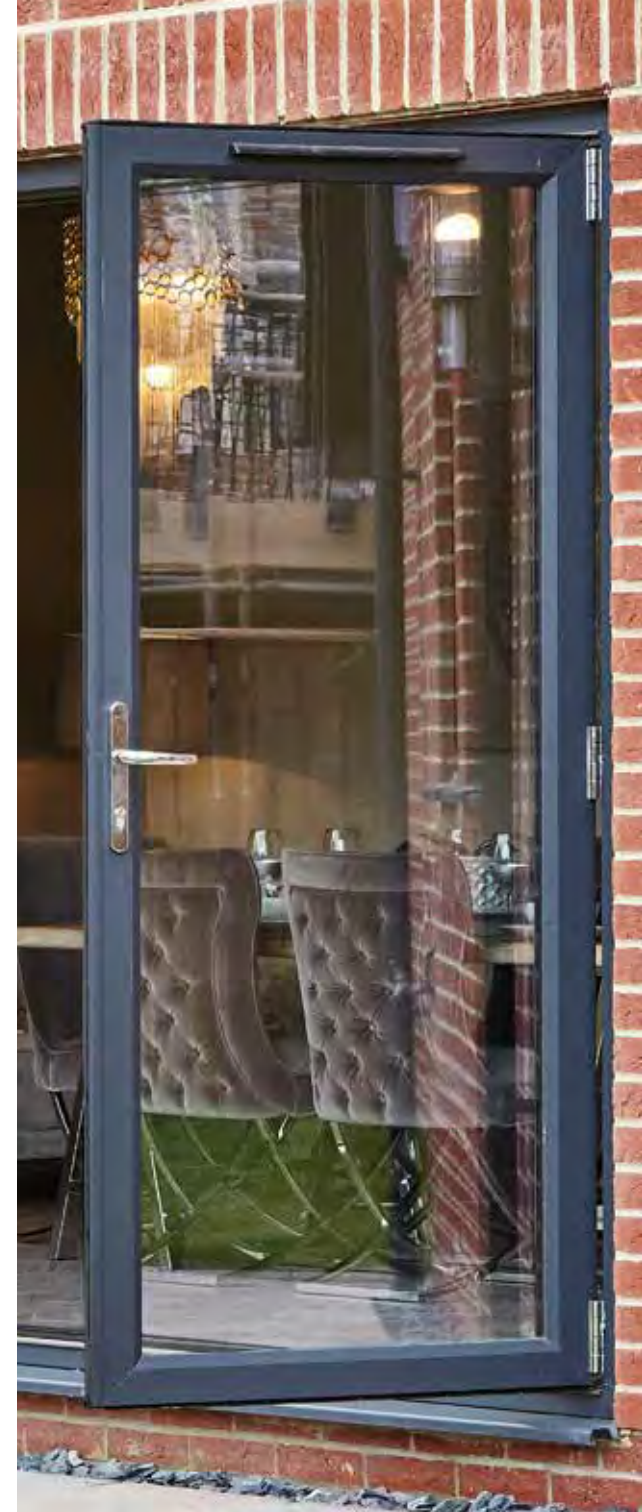
Patio and bi-fold doors  
in Anthracite Grey

# The grey revolution

What's really special, though, is our grey substrate option. Unlike most coloured frames, which have a foil coating on top of white PVC-U, our grey substrate frames are the same colour all the way through. So even with the doors open, there's no trace of white.

A great way to get the all-grey aluminium look that's getting more and more popular nowadays, without paying the premium price of aluminium itself.

*for the consistent look  
even with the doors open*





# A secure choice

Your lifestyle doors are the gateway to your garden and the perfect addition to your home. They reflect your taste and create that all-important first impression. It's important that the doors complement the style of your property as well as being functional and secure, durable enough to withstand regular use and secure enough to protect your property against intruders. Our lifestyle doors, constructed from the same robust PVC-U components as our windows, are the perfect way to maximise your garden and outdoor space, combining aesthetic appeal with practicality and low maintenance.



## Low maintenance long-life solutions

Our lifestyle doors are designed for long-life performance, even in the busiest households where they are subjected to knocks and scrapes every day. With internal webbing and thick PVC-U walls, our doors are designed to withstand the rigours of everyday use without scratching or denting.

Like our windows, our doors have been independently assessed and certified by the British Board of Agrément (BBA). All of our doors also come with a ten-year guarantee against discolouration, warping and cracking. PVC-U lifestyle doors require minimal maintenance, they don't need to be painted or treated.

Occasional wiping with a damp cloth is all they need to maintain a fresh, as-good-as new appearance. Furthermore, PVC-U doesn't warp or crack like other materials, so you can be sure your door will maintain its original appearance and performance for years to come.

## Protection against intruders

Security is a primary function of any lifestyle door. Our doors are fitted with the latest generation of high-security locks to keep your property secure against break-ins. Multi-point locking systems are designed to prevent forced entry and all doors are internally beaded to prevent glazing units or PVC-U panels being removed from the outside.

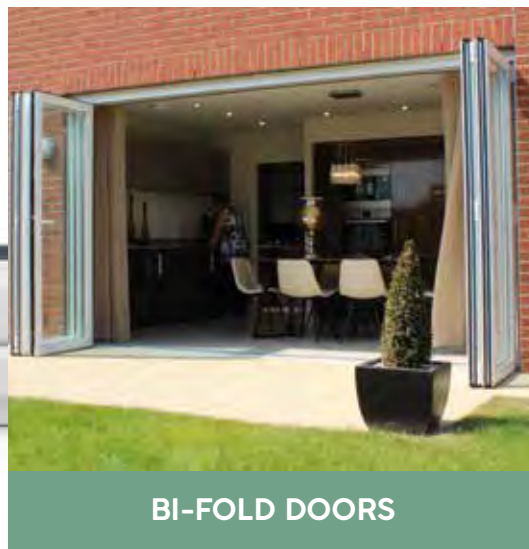
## Protection against the elements

PVC-U lifestyle doors offer exceptional protection against the elements. Air-tight seals keep out any drafts and effective drainage channels ensure there are no leaks. Our range of doors also offers excellent thermal efficiency, ensuring heat is retained in your home which helps to keep your energy bills down.





◀ Flush French door  
in White



**BI-FOLD DOORS**



**ALUMINIUM BI-FOLD DOORS**

# Styles to suit your home

A welcome complement

With a choice of contemporary colours and styles, you can create a look that is perfect for your home. Whether you want to match your existing décor, or make a stylish contrast, our doors offer the ultimate walkway from indoor to outdoor living.



FRENCH DOORS



FLUSH FRENCH DOORS



PATIO DOORS

# Bi-fold doors





Image courtesy of Lissett Homes

# Bi-fold doors

Enjoy the luxury of contemporary living

## **Completely versatile**

Completely versatile to meet all your requirements, bi-fold doors offer a range of features to add beauty and value to your home.

## **Liberate your home**

Imagine open, wide spaces allowing air and light to flood into your home, instantly generating a contemporary look and feel. Made to provide maximum viewing areas, our bi-fold doors add the 'wow' factor to any property and can be installed where you require clear access to your patio or garden.

## BI-FOLD DOORS



Image courtesy of Lissett Homes



▲  
Bi-fold door  
in White

## Versatile space at its best

Whatever your preference of door style, we go to great lengths to ensure that every aspect of a Lifestyle door is manufactured and presented to the highest quality. Tested to BS 6375, we know that our doors meet all the Building Regulations requirements, that's why we offer a full 10-year profiles guarantee on all our Lifestyle products.

Choose a door from the Lifestyle collection and create a stylish, value-adding feature to your home whilst you enjoy the feeling of space, light and luxury living. All products can be manufactured in alternate colours not shown in this brochure, please ask for details.



▲  
Bi-fold door  
in Anthracite Grey

Amazingly flexible, with various fold options, you can open up an entire area during warm summer days or partially fold-back depending on the amount of fresh air and space you require. When closed, bi-fold doors offer shelter and warmth with no reduction in natural light, allowing you to stay connected to the outside from the comfort of your home.



## BI-FOLD DOORS



▲ Bi-fold doors  
in Moondust Grey



### Enjoy modern living

With a choice of designs and guaranteed high-quality performance, our bi-fold doors bring you the space, comfort and low-maintenance luxury of modern living. Discover why more and more people are choosing bi-fold doors to add that extra dimension to their homes.

# Aluminium bi-fold doors



**NEW**

## **High performance & contemporary styling that lets more of the outdoors in**

The fashion for bi-fold doors shows no sign of slowing down. Why would it, when it offers all that extra natural light the whole year round and the added advantage of throwing open a 'glass wall' to let the outside in during the summer months? So to give you even more of that bi-fold 'wow' factor we've introduced the StudioGlide® bi-fold system.

◀ StudioGlide bi-fold door  
in White

# Minimal sight lines

Maximum performance & flexibility

## Advanced design that's better all round

With so many options and configurations to choose from, StudioGlide® meets your needs exactly. Dual colour and multiple threshold options. Double or triple glazing... the choice is practically limitless.

Not to mention, of course, the improved sight lines, increased door sizes and slimmer profiles that come as standard with this breakthrough bi-fold design.

All easily fabricated and quick to install with a full 10-year guarantee against warping and frame failure for your complete peace of mind.



## ALUMINIUM BI-FOLD DOORS



### **The high-performance aluminium bi-fold**

StudioGlide® isn't just a winning combination of high performance and thermal efficiency.

Quality materials and advanced design make for a smooth, reliable sliding mechanism and frames that won't expand or contract, whatever extremes the weather throws at them.

Temperatures indoors are kept comfortable too, with a thermal break in the frame that reduces heat loss and high-spec energy efficient glass to reduce energy bills even further.

StudioGlide bi-fold doors  
in Anthracite Grey



StudioGlide® has been developed for use in a wide range of domestic and commercial properties. Whatever you use it for, its flexibility and versatility make it the ideal choice.

Clever features like doors that can be fitted to open inward or outwards using the same profile make life easier at the planning stage and during installation.

There's a choice of 'fully weathered' or 'low level' thresholds, complete with integrated locking solutions. Even an adjustable jamb that lets you make fine adjustments to get the perfect fit.

StudioGlide bi-fold door  
in Anthracite Grey



## ALUMINIUM BI-FOLD DOORS

### Glazing that's clearly better

StudioGlide® is glazed from the inside for increased security, using purpose designed gaskets to get the best possible seal against the weather. StudioGlide® can take double or triple glazing, with folding sashes accepting 28mm double or 44mm triple glazed units.

### The secure choice

It might be designed to let the outside in, but not much else gets past StudioGlide®. That's thanks to industry leading security features that give you all the peace of mind that comes with full PAS 24 accreditation.

# French doors



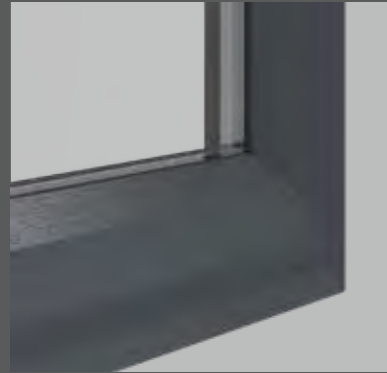




French door  
in Anthracite Grey



**Ovolo**  
(Sculptured)



**Chamfered**  
(Straight edge)



**Flush Sash**  
(Square)



### **Transform and enlighten your home**

Lifestyle french doors are ideal for a wide range of uses, particularly where a traditional feel is required. Beautifully suited to open up conservatories or to make a unique design statement within your home, our doors have a classic appearance with all the benefits of contemporary PVC-U double-glazing.

### **Co-ordinated charm**

When you choose from the Lifestyle range, 'sight lines' are designed to match the windows of your home. This means you can easily achieve a consistent style and still retain the individual character and appeal of your doors.

### Stylish versatility

Flexible and sophisticated, Lifestyle french doors are available in a range of sizes up to 2 metres wide, providing an impressive entrance to your garden. A tasteful choice of colours allows your doors to complement your home or conservatory. Whether you are looking for classic White or elegant Cream, or if you prefer the natural appearance of Rosewood or Golden Oak, we have a style that's right for you.

### Individual design

A choice of frame styles – Chamfered or Ovolo and a choice of opening options mean you can tailor the finish of your french doors to your individual taste. Inward opening allows you to make the most of your patio space or you can maximise your indoor areas with an outward opening mechanism.

## FRENCH DOORS





### **A seamless transition**

When you choose from the Lifestyle range, 'sight lines' are designed to match the windows of your home. This means you can easily achieve a consistent style and still retain the individual character and appeal of your doors.

### **Stylish versatility**

For a smooth, seamless transition between outdoors and indoors, we can design your french doors with a low threshold. This enables easy access to your home particularly for prams and wheelchair users. It also means your doors are fully compliant with Part M of the Building Regulations – so nobody will have any complaints when they cross over your threshold.

## FRENCH DOORS



French door  
in White

### Low-maintenance living

We know how stunning your french doors will look and that you will want to keep them looking that way for years to come. In addition to a full 10-year profiles guarantee, we also fit our doors with convenient easy to clean internal rebates, so you know your door will look its best with the minimum of effort.

# Flush French doors



Flush French door  
in White

## FLUSH FRENCH DOORS

### **The flush option**

Offering all the benefits of French Doors, our flush option replicates a timber aesthetic giving a beautiful finish to any home without the need for regular maintenance. The design of our flush French Door means it perfectly suites into traditional or more contemporary properties and the extensive range of colour options available allows you greater variety to reflect your personal style.



# Patio doors





NEW



▲  
Synco sliding patio door  
in White



### **An all new sliding patio system**

The new Syncro patio door system opens up a world of possibilities. It allows you to beautifully coordinate with the latest interior and exterior designs, while keeping your home snug, secure and full of natural light. With the largest opening sizes available, triple glazing capability, plus grey substrate and soft close options, Syncro's performance is undoubtedly way ahead of other PVC-U patio doors on the market.

What's more, with more recycled content than any of our previous patio doors, it's also one of the most environmentally friendly. Take a closer look and see just how much inspiration Syncro opens up.

### **Wider new possibilities**

With a market-leading maximum width of 3.5m (2 pane), Syncro is the biggest PVC-U patio door available from any manufacturer. Additional panes increases the width possibilities even greater.

### **Flexible new triple glazing option**

If double glazing just won't cut it when it comes to thermal insulation, the system can also handle triple glazing to meet the most demanding requirements.

## PATIO DOORS



Syncro sliding patio door  
in Anthracite Grey

### Impressive new insulation levels

While raising the standard of patio door design, we've lowered the 'U' value to 1.0. Eurocell's most efficient ever when it comes to keeping heat where it belongs – inside your house.

### Ground-breaking new sustainability

The Syncro system is more sustainable than any previous design, with frame composition made up of at least 40% recycled PVC-U. Which means more old frames get a second lease of life in your stunning new ones.



Syncro sliding patio doors  
in Anthracite Grey

### **Flexible new system**

The flexible system allows a choice of 2, 3 and 4 pane doors and the option of added side windows. The design of your doors is only limited by the size of your property.

### **Smooth new soft close system**

For a patio door that sounds as stylish as it looks, choose a soft close option to make a quietly understated impression.



*No more slamming  
and 'bounce-back' with the  
new soft close feature*

Door slows and closes without assistance.



# Space, light & peace of mind

Rest assured

You can rest assured that every aspect of a Syncro door is manufactured and presented to the highest quality, meeting the very latest strength, security and weather performance standards (PAS24, BS6375.) We're 100% confident that our doors can handle the toughest of environments and most stringent regulations, so we also include a full 10-year profiles guarantee on all syncro products.

Space, light and luxury living, all in a new system that's moved with the times to meet the latest design and performance demands. In Syncro, it all comes together beautifully.



## PATIO DOORS



### The finishing touch

Your patio door isn't quite finished until you've selected the right furniture to complement its style. So our high-quality door furniture is available in a range of colours to improve and enhance their surroundings.



# Colour your world

With a choice of contemporary & traditional styles

## BI-FOLD DOORS/FLUSH FRENCH DOORS



**WHITE**  
White interior



**WHITE ASH†**  
Both sides



**CREAM**  
Cream interior



**IRISH OAK†**  
White interior



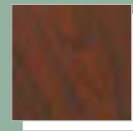
**IRISH OAK†**  
Both sides



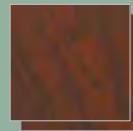
**GOLDEN OAK**  
White interior



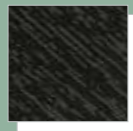
**GOLDEN OAK**  
Both sides



**ROSEWOOD**  
White interior



**ROSEWOOD**  
Both sides



**BLACK ASH\***  
White interior



**ANTHRACITE GREY\***  
White interior



**ANTHRACITE GREY\***  
Grey base

### HARDWARE COLOURS



**WHITE**



**BLACK**



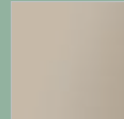
**SATIN SILVER**



**SILVER GREY**



**BRIGHT CHROME**



**CHAMPAGNE**

## ALUMINIUM BI-FOLD DOORS



**WHITE**  
Both sides



**BLACK**  
Both sides



**ANTHRACITE GREY**  
Both sides



**ANTHRACITE GREY**  
White interior

### HARDWARE COLOURS



**WHITE**



**BLACK**



**ANTHRACITE GREY**



**BRUSHED SATIN**



**CHROME**

† Ovolo only \* Chamfered only  
Note: Anthracite Grey with Grey base features cool colours foil



## FRENCH DOORS



**WHITE**  
White interior



**WHITE ASH†**  
Both sides



**CREAM**  
Cream interior



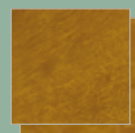
**IRISH OAK†**  
White interior



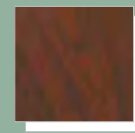
**IRISH OAK†**  
Both sides



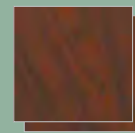
**GOLDEN OAK**  
White interior



**GOLDEN OAK**  
Both sides



**ROSEWOOD**  
White interior



**ROSEWOOD**  
Both sides



**CREAM WHITE†**  
White interior



**CHARTWELL GREEN†**  
White interior



**OLIVE GREEN†**  
White interior



**DARK RED**  
White interior



**BLUE†**  
White interior



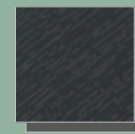
**SLATE GREY\***  
White interior



**ANTHRACITE GREY\***  
White interior



**BLACK ASH\***  
White interior



**ANTHRACITE GREY\***  
Grey base

## HARDWARE COLOURS



**WHITE**



**BLACK**



**ANTHRACITE GREY**



**BRUSHED SATIN**



**CHROME**

† Ovolo only \* Chamfered only  
Note: Anthracite Grey with Grey base features cool colours foil

## PATIO DOORS



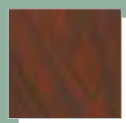
**WHITE**  
White interior



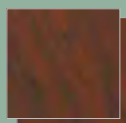
**GOLDEN OAK**  
White interior



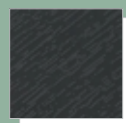
**GOLDEN OAK**  
Both sides



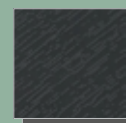
**ROSEWOOD**  
White interior



**ROSEWOOD**  
Both sides



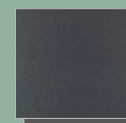
**ANTHRACITE  
GREY**  
White interior



**ANTHRACITE  
GREY**  
Grey base



**ANTHRACITE  
GREY SMOOTH\***  
Grey base

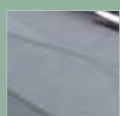


**ANTHRACITE  
GREY MATT\***  
Grey base

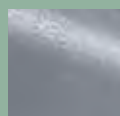
## HARDWARE COLOURS



**WHITE**



**HARDEX  
CHROME**



**HARDEX  
GRAPHITE**

\* Made to order  
Note: Anthracite Grey with Grey base features cool colours foil

# Peace of mind

Included as standard

10  
years

**10-years guarantee**  
on the window  
and door profiles

5  
years

**5-years guarantee**  
on the glass

2  
years

**2-years guarantee**  
as a minimum  
on hardware

# BI-FOLD, FRENCH & PATIO DOORS